Spellman’s XRB80PN100HR (high reliability) Monoblock® X-Ray source is designed for OEM applications powering its internal Bipolar X-Ray tube up to 80kV at 100W. Features like universal input, small package size and a standard RS-232 digital interface simplify integrating this Monoblock® into your X-Ray system. The XRB80PN100HR is available either with fan shaped (standard) or (optional) cone shaped beam geometries. Proprietary emission control circuitry provides excellent regulation of X-Ray tube current, along with outstanding stability performance. The XRB80PN100HR is designed for long field life.

**TYPICAL APPLICATIONS**
X-Ray Scanning, Thickness Measurement, Food Inspection, Fill Level Confirmation, Parcel Inspection

**SPECIFICATIONS**

**X-Ray Characteristics:**
- Focal Spot: 0.8mm (IEC 336) standard
  0.5mm (IEC 336) optional
- Beam Filter:
  - Ultem: 3.00mm ±0.15mm
  - Oil: 7.5mm ±0.25mm
  - Glass: 1.7mm ±0.2mm
  - Be: 0.8mm
- Beam Geometry:
  - Fan: The standard beam angular coverage will be 80° with the beam plane perpendicular to the X-Ray tube axis and 20° wide (with a 2° tolerance)
  - An optional 80° x 10° (with a 2° tolerance) is also available
  - Cone: Optional. 20° cone beam (with a 2° tolerance)

**Input Voltage:**
- Power factor corrected input 0.98, 100-240Vac ±10%
- 50/60Hz, 2A maximum

- Integrated HV Supply, Filament Supply, X-Ray Tube, Beam Port and Control Electronics
- Compact & Lightweight
- Universal Input, Power Factor Corrected with Internal EMI Filter
- Can be Mounted in Any Physical Orientation
- Analog Monitoring Interface and Standard RS-232 Digital Program and Monitor Interface
- Elapsed Time Meter Provided on Controller to Monitor X-Ray Tube Usage

**X-Ray Tube Voltage:**
Nominal X-Ray tube voltage is adjustable 40kV (±20kV) to 80kV (±40kV)

**X-Ray Tube Current:**
150uA to 2.00mA over specified tube voltage range (100W max.)

**X-Ray Tube Power:**
100W maximum continuous

**Voltage Regulation:**
- Line: ±0.05% of maximum output voltage over a ±10% change of nominal input line voltage
- Load: ±0.1% of maximum rated voltage for 150uA to 2.00mA load change

**Voltage Accuracy:**
Voltage measured across the X-Ray tube is within ±2% of the programmed value

**Voltage Risetime:**
- Standard: Ramp time shall be <500ms from 10% to 90% of maximum rated output voltage

**Voltage Ripple:**
0.5% peak to peak of maximum voltage for frequencies ≤1kHz

**Emission Current Parameters**

**Current Regulation:**
- Line: ±0.05% of rated output current over a ±10% change of nominal input line voltage
- Load: ±0.1% of rated output current for a change from 50% to 100% of rated output voltage

**Current Accuracy:**
Current measured through the X-Ray tube is within ±2% of the programmed value

**Current Risetime:**
- Standard: Ramp time shall be <500ms from 10% to 90% of maximum rated current

**Arc Intervention:**
4 arcs in 10 seconds with a 100ms quench/100ms re-ramp = Shutdown

**Filament Configuration:**
Internal AC filament drive with closed loop filament emission control

www.spellmanhv.com/manuals/XRB80PN100HR
Analog Monitoring Interface:
Ground referenced 0 to 9Vdc for all monitoring signals. Relay contacts and open collector signals for other signals. See analog interface connector pin out table.

Digital Programming and Monitoring Interface:
The RS-232 interface allows for programming of kV, mA output and X-Ray enable. Provides monitoring for kV, mA output and oil temperature. Tolerance 3% (with an additional 5μA offset at ≤10% mA programming)

Control Software:
A demo GUI is available for engineering evaluations

Operating Temperature:
0°C to +40°C

Storage Temperature:
-40°C to +70°C

Humidity:
10% to 95% relative humidity, non-condensing

Cooling:
X-Ray Tank: Customer provided 250 cfm external cooling fan as required to maintain oil temperature below 55°C.
Controller: Forced air via internal fan.

Input Line Connector:
3-pin Phoenix Contact 1829167. Mating connector provided with unit

Analog Interface Connector:
15 pin male D connector provided with unit

Digital Interface Connector:
9 pin female D connector provided with unit

Grounding Point:
8-32 ground stud provided on chassis

Dimensions:
X-Ray Tank: 11.3'L x 9.625'W x 4.93'H (287.02mm x 244.4mm x 125.2mm)
Controller: 8.5'L x 6.70'W x 2.21'H (215.9mm x 170.2mm x 56.1mm)

Weight:
X-Ray Tank: 36lbs (16.32kg)
Controller: 3.7lbs (1.68kg)

Orientation:
Can be mounted in any orientation.

X-Ray Leakage:
Not to be greater than 0.5mR/hr at 5cm outside the external surface.

Regulatory Approvals:
Compliant to EEC EMC Directive. Compliant to EEC Low Voltage Directive. UL/CUL recognized file E235530

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**AC LINE POWER CONNECTOR—**
J1 THREE POSITION PHOENIX CONTACT

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Earth Ground</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Line</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Neutral</td>
<td></td>
</tr>
</tbody>
</table>

Mating connector provided with unit

**RS-232 DIGITAL INTERFACE—**
J3 9 PIN FEMALE D CONNECTOR

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>2</td>
<td>TD</td>
<td>Transmit Data</td>
</tr>
<tr>
<td>3</td>
<td>RD</td>
<td>Receive Data</td>
</tr>
<tr>
<td>4</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>5</td>
<td>SGND</td>
<td>Signal Ground</td>
</tr>
<tr>
<td>6</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>7</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>8</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>9</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
</tbody>
</table>

**XRB80PN100HR ANALOG INTERFACE—**
J2 15 PIN MALE D CONNECTOR

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Power Supply Fault Output</td>
<td>Open collector, 35V @ 10mA max. high = no fault</td>
</tr>
<tr>
<td>2</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>3</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>4</td>
<td>X-Ray On Lamp Relay Output</td>
<td>Common, dry contacts, 30Vdc @ 1A, max</td>
</tr>
<tr>
<td>5</td>
<td>X-Ray On Lamp Relay Output</td>
<td>Normally open, X-Ray ON = closed</td>
</tr>
<tr>
<td>6</td>
<td>mA Monitor Output</td>
<td>0 to 9Vdc = 0 to 100% rated output, Zout =10kΩ</td>
</tr>
<tr>
<td>7</td>
<td>X-Ray On Lamp Relay Output</td>
<td>Normally closed, X-Ray ON = open</td>
</tr>
<tr>
<td>8</td>
<td>kV Monitor Output</td>
<td>0 to 9.00Vdc = 0 to 100% rated output, Zout =10kΩ</td>
</tr>
<tr>
<td>9</td>
<td>Signal Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>10</td>
<td>Signal Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>11</td>
<td>HV Interlock Return Input</td>
<td>Connect to Pin 12 to close HV interlock</td>
</tr>
<tr>
<td>12</td>
<td>HV Interlock Output</td>
<td>+15Vdc @ open, 5mA when connected to pin 11</td>
</tr>
<tr>
<td>13</td>
<td>X-Ray Enable Output</td>
<td>+15Vdc @ open, 5mA when connected to pin 15</td>
</tr>
<tr>
<td>14</td>
<td>X-Ray Status Output</td>
<td>Open collector, 35V @ 10mA max high = X-Ray OFF</td>
</tr>
<tr>
<td>15</td>
<td>X-Ray Enable Return Input</td>
<td>Connect to pin 13 to enable X-Ray generation (for local enable)</td>
</tr>
</tbody>
</table>

**LED INDICATORS**

<table>
<thead>
<tr>
<th>INDICATOR</th>
<th>SIGNAL NAME</th>
<th>CONDITION</th>
<th>Illuminated When...</th>
</tr>
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<tbody>
<tr>
<td>LED 1</td>
<td>OV</td>
<td>High kV occurs</td>
<td></td>
</tr>
<tr>
<td>LED 2</td>
<td>UV</td>
<td>Low kV occurs</td>
<td></td>
</tr>
<tr>
<td>LED 3</td>
<td>UC</td>
<td>Low mA occurs</td>
<td></td>
</tr>
<tr>
<td>LED 4</td>
<td>OC</td>
<td>High mA occurs</td>
<td></td>
</tr>
<tr>
<td>LED 5</td>
<td>ARC FLT</td>
<td>Arc fault occurs</td>
<td></td>
</tr>
<tr>
<td>LED 6</td>
<td>OT</td>
<td>Over temperature occurs</td>
<td></td>
</tr>
<tr>
<td>LED 7</td>
<td>X-RAY ON</td>
<td>X-Rays are enabled</td>
<td></td>
</tr>
<tr>
<td>LED 8</td>
<td>PWR</td>
<td>Power is ON</td>
<td></td>
</tr>
</tbody>
</table>

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**How to Order:**

<table>
<thead>
<tr>
<th>OPTIONS</th>
<th>PART NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>CB</td>
<td>XRB80PN100HR</td>
</tr>
<tr>
<td>.5mm</td>
<td>XRB80PN100HR/CB</td>
</tr>
<tr>
<td>NF</td>
<td>XRB80PN100HR/.5mm</td>
</tr>
<tr>
<td>RA</td>
<td>XRB80PN100HR/RA</td>
</tr>
</tbody>
</table>

**DIMENSIONS:** in.[mm]

**CONTROL UNIT**

**TOP VIEW**

**SIDE VIEW**

**BOTTOM VIEW**

**Standard:** PART NO.: XRB80PN100HR

Cone Beam Option

PART NO.: XRB80PN100HR/CB

0.5mm Focal Spot Option

PART NO.: XRB80PN100HR/.5mm

80° X 10° Narrow Fan Beam Option

PART NO.: XRB80PN100HR/NF

Cable Option:

PART NO.: XRB80PN100HR/RA

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Note: Do not block bladder vent hole

**DIMENSIONS:** in.[mm]

**GENERATOR TANK**

**TOP VIEW**

**FRONT VIEW**

**SIDE VIEW**

0.02 [.5] MAX Protrusion of Beam Port Area

20° Cone Beam Option

80° Standard Fan Beam

80° Narrow Fan Beam Option

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