Spellman’s XRB160PN192 Monoblock® X-Ray source is designed for OEM applications powering its internal X-Ray tube up to 160kV at 192W. Features like universal input, small package size and a standard analog and RS-232 digital interface simplify integrating this Monoblock® into your X-Ray system. Standard models are available with fan shaped beam geometry. Proprietary emission control circuitry provides excellent regulation of X-Ray tube current, along with outstanding stability performance.

TYPICAL APPLICATIONS
X-Ray Scanning: Plating Measurement, Food Inspection, Fill Level Confirmation and Security Applications

SPECIFICATIONS

X-Ray Characteristics:
- Tube Type: Glass tube, Tungsten target, Be filter
- Focal Spot: 0.8mm x 0.8mm
- Beam Filter: 0.016” thick 6061 Al
- Beam Geometry: Asymmetrical fan 80° x 10° ±2°

Input Voltage:
100-240Vac ±10%, 50/60Hz, 5A maximum

X-Ray Tube Voltage:
Nominal X-Ray tube voltage is adjustable between 80kV to 160kV

X-Ray Tube Current:
0.1mA to 1.2mA, 192W maximum over specified tube voltage range

X-Ray Tube Power:
192W maximum continuous

Voltage Regulation:
- Line: ±0.1% for a ±10% input line change of nominal input line voltage
- Load: ±0.1% for a 0.1mA to 1.2mA load change

Voltage Accuracy:
Voltage measured across the X-Ray tube is within ±2% of the programmed value

Voltage Risetime:
- Ramp time shall be <200ms from 10% to 90% of rated output

Voltage Overshoot:
Within 5% of rated voltage in <10ms

Voltage Ripple:
1% pp of rated voltage @ ≤1kHz

Current Regulation:
- Line: ±0.1% for a ±10% input line change of nominal input line voltage
- Load: 0.5% @ 80-160kV, 0.1mA to 1.2mA

Current Accuracy:
Current measured through the X-Ray tube is within ±2% of the programmed value

Current Risetime:
<200ms from 10% to 90% of rated output

Arc Intervention:
4 arcs in 10 seconds with a 200ms quench = Shutdown

Filament Configuration:
Internal high frequency AC filament drive with closed loop filament emission control

Analog Interface:
0 to 10Vdc ground referenced signals

Digital Interface:
RS-232 interface.

Control Software:
A demo GUI for engineering evaluations will be provided for the RS-232 digital interface upon request.

Interlock Signals:
A hardware interlock function is provided

Operating Temperature:
0°C to +40°C

Storage Temperature:
-40°C to +70°C

Humidity:
10% to 95% relative humidity, non-condensing

Cooling:
Natural convection augmented by customer provided 250cfm cooling fans for 200W operation
Input Line Connector:
6 pin Molex 26-60-4060

Analog Interface Connector:
7 pin Molex 26-60-5070

Digital Interface Connector:
9 pin D connector, female

Grounding Point:
8-32 ground stud provided on chassis

Dimensions:
18” x 13.5” x 7.63” (458mm x 343mm x 193.80mm)

Weight:
90lbs (40.5kg)

Orientation:
Can be mounted in any orientation.

X-Ray Leakage:
Not to be greater than 0.5mR/hr at 5cm outside the external surface

Regulatory Approvals:

---

### AC INPUT POWER

**J1 6 PIN CONNECTOR**

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Line</td>
<td>Line</td>
</tr>
<tr>
<td>2</td>
<td>Removed</td>
<td>N/C</td>
</tr>
<tr>
<td>3</td>
<td>Neutral</td>
<td>Neutral</td>
</tr>
<tr>
<td>4</td>
<td>Removed</td>
<td>N/C</td>
</tr>
<tr>
<td>5</td>
<td>Spare</td>
<td>N/C</td>
</tr>
<tr>
<td>6</td>
<td>Spare</td>
<td>N/C</td>
</tr>
</tbody>
</table>

### RS-232 DIGITAL INTERFACE—

**JB16  9 PIN FEMALE D CONNECTOR**

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>2</td>
<td>TD</td>
<td>Transmit Data</td>
</tr>
<tr>
<td>3</td>
<td>RD</td>
<td>Receive Data</td>
</tr>
<tr>
<td>4</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>5</td>
<td>SGND</td>
<td>Signal Ground</td>
</tr>
<tr>
<td>6</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>7</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>8</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>9</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
</tbody>
</table>

### ANALOG INTERFACE—

**J7 7 PIN MOLEX CONNECTOR**

<table>
<thead>
<tr>
<th>PIN</th>
<th>SIGNAL</th>
<th>PARAMETERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ex Gate</td>
<td>Low = X-Ray OFF, +12Vdc = X-Ray ON</td>
</tr>
<tr>
<td>2</td>
<td>Signal Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>3</td>
<td>N/C</td>
<td>No Connection</td>
</tr>
<tr>
<td>4</td>
<td>kV Monitor</td>
<td>0-9 Vdc = 0 to 100% rated output</td>
</tr>
<tr>
<td>5</td>
<td>Signal Ground</td>
<td>Ground</td>
</tr>
<tr>
<td>6</td>
<td>mA Monitor</td>
<td>0 to 9Vdc = 0 to 100% rated output</td>
</tr>
<tr>
<td>7</td>
<td>Fault</td>
<td>Open collector, 35V @ 10mA max, High = No Fault</td>
</tr>
</tbody>
</table>

### LED INDICATORS

<table>
<thead>
<tr>
<th>INDICATOR</th>
<th>SIGNAL NAME</th>
<th>CONDITION</th>
<th>ILLUMINATED WHEN...</th>
</tr>
</thead>
<tbody>
<tr>
<td>LED 1</td>
<td>OV</td>
<td>High kV occurs</td>
<td></td>
</tr>
<tr>
<td>LED 2</td>
<td>UV</td>
<td>Low kV occurs</td>
<td></td>
</tr>
<tr>
<td>LED 3</td>
<td>UC</td>
<td>Low mA occurs</td>
<td></td>
</tr>
<tr>
<td>LED 4</td>
<td>OC</td>
<td>High mA occurs</td>
<td></td>
</tr>
<tr>
<td>LED 5</td>
<td>ARC FLT</td>
<td>Arc fault occurs</td>
<td></td>
</tr>
<tr>
<td>LED 6</td>
<td>OT</td>
<td>Over temperature occurs</td>
<td></td>
</tr>
<tr>
<td>LED 7</td>
<td>X-RAY ON</td>
<td>X-Rays are enabled</td>
<td></td>
</tr>
<tr>
<td>LED 8</td>
<td>PWR</td>
<td>Power is ON</td>
<td></td>
</tr>
</tbody>
</table>
**WARNING!**

DO NOT CONNECT AC INPUT POWER TO UNIT WITH COVER REMOVED. DISREGARDING THIS MAY CAUSE FATAL ELECTRICAL SHOCK.

**WARNING!**

REFER SERVICE TO QUALIFIED PERSONNEL. INTERNAL PARTS MAY PRESENT A RISK OF ELECTRICAL SHOCK DURING SERVICING.

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**Front View**

Dimensions: 13.50 [342.90 mm]

**Back View**

Dimensions: 4.75 [120.65 mm]

**Top View**

Dimensions: 5.71 [145.03 mm]

**Side View**

Dimensions: 6.44 ±1.42 [163.6±3.6 mm]

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**XRB160PN192**

160KV @ 192W MONOBLOCK®

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