



MONOBLOCK® COOLING RECOMMENDATIONS

For convection/forced air cooled Monoblock® units:

The Monoblock® is designed to operate in an ambient temperature of 0-40 degrees C. For maximum performance and reliability, it is important that sufficient cooling is provided in order to maintain the oil temperature of the Monoblock® at or below 55 degrees C. Convection cooling may be sufficient. However in some applications an external cooling fan (to be provided by the user) may be necessary in order to maintain the oil temperature of the Monoblock® at or below 55 degrees C. Please reference Figure 1 for suggest fan placement.

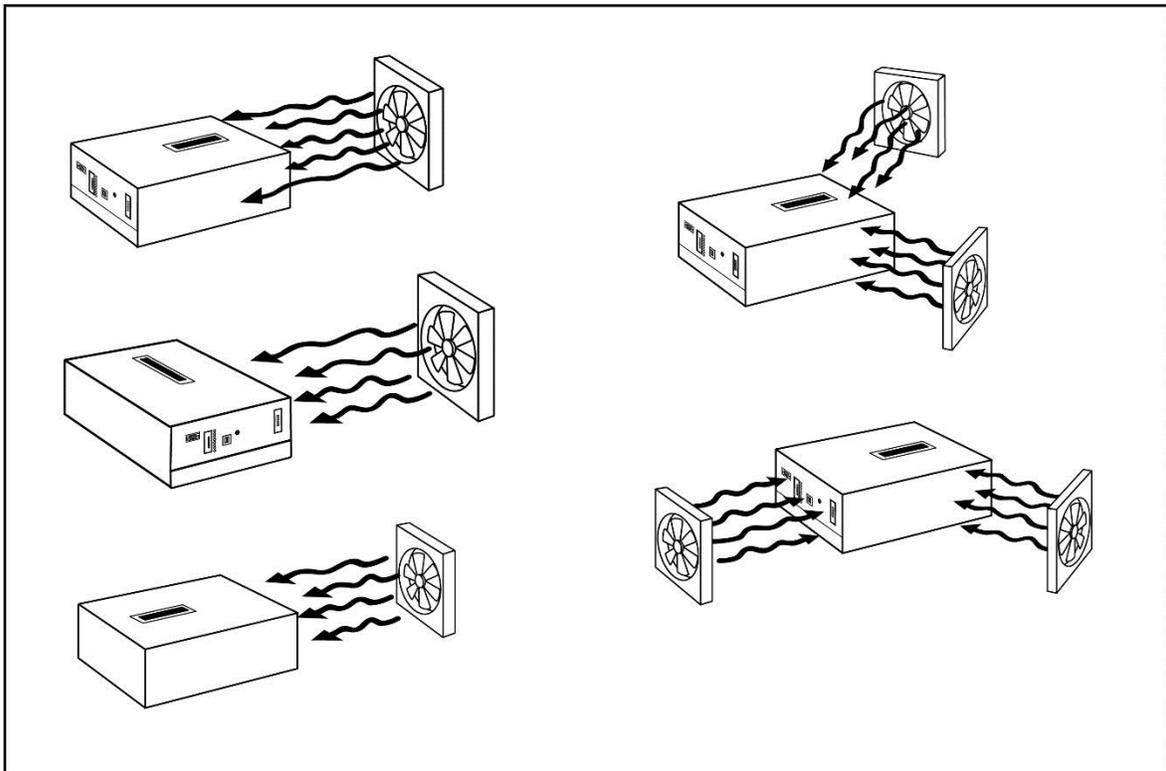


Figure 1

For Monoblock® units with integrated cooling system:

The Monoblock® is equipped with an integrated cooling system and is designed to operate in an ambient temperature of 0-40 degrees C. For maximum performance and reliability it is important that the ambient operating temperature of the Monoblock® is maintained at or below 40 degrees C. Preventative maintenance is recommended in order to keep the fan(s) and heat exchanger free from dust and debris.